



DIMACS EDUCATIONAL MODULE SERIES

MODULE 03-4

Planar Linkages: Robot Arms and Carpenters' Rulers Date prepared: July 20, 2004

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Module Description Information

• Title:

Planar Linkages: Robot Arms and Carpenters' Rulers

• Author(s):

Nancy Lineken Hagelgans

• Abstract:

A robot arm in the plane is defined as a planar linkage with links connected to form a chain and with one end in a fixed position. We address questions related to the region in the plane that the arm's other end can reach either with or without obstructions to the arm's movement. A carpenters' ruler is another planar linkage in the form of a chain, but a ruler has no fixed end. The question investigated is the minimal folding length of a ruler that has links of different lengths.

Exercises throughout the module should be completed as they appear in the module. These exercises introduce students to the main ideas through specific examples. More challenging problems appear at the ends of Sections 3, 4, and 5.

• Target Audience:

This module is suitable for mathematically advanced high school students as well as college mathematics students.

• Prerequisites:

The prerequisite knowledge is high school geometry, sigma notation, and proof by mathematical induction.

• Topics and Goals:

The topics are two problems involving planar linkages: the reachability region of a robot arm in the plane and the minimal folding of a carpenters' ruler. The goals are to introduce the concepts of planar linkages and to illustrate proof by mathematical induction in a geometric context.

• Anticipated Number of Class Meetings:

The entire module would take six class meetings. Sections 1 through 3 could be used alone for two class meetings. The first three sections could be followed by either Section 4 or Section 5, each of which would involve two class meetings. On the other hand, the module is suitable for independent student projects with little or no class time devoted to the material.

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• Other DIMACS modules related to this module:

None at this time

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ABSTRACT

A robot arm in the plane is defined as a planar linkage with links connected to form a chain and with one end in a fixed position. We address questions related to the region in the plane that the arm's other end can reach either with or without obstructions to the arm's movement. A carpenters' ruler is another planar linkage in the form of a chain, but a ruler has no fixed end. The question investigated is the minimal folding length of a ruler that has links of different lengths.

Exercises throughout the module should be completed as they appear in the module. These exercises introduce students to the main ideas through specific examples. More challenging problems appear at the ends of Sections 3, 4, and 5.

Introduction 1

Robot arms are pervasive in the scientific and manufacturing world of today. They perform feats that would be impossible or impractical without their help. Robot arms have retrieved material and taken pictures under the oceans as well as on the moon and on Mars. A robot arm can work with radioactive materials while people stand behind protective shields. In this module, we will explore the extent of a robot arm restricted to the plane. This is known as the reachability problem.

Carpenters' rulers are devices used to measure lengths. The real rulers have hinged parts all of the same length. These rulers can be folded to the length of just one part, and then they can be partially or totally unfolded according to the length to be measured. Thus a carpenter can carry a relatively small tool that can be expanded to measure much greater lengths, such as the length of a wall of a room. We extend the definition of such a ruler to address rulers whose parts vary in length. For these rulers, we explore the folding problem: the problem of folding the ruler to as small a length as possible.

The two devices we study are examples of planar linkages. They comprise rigid rods linked together to form a chain. In the study of robot arms, we assume that one end of the arm is in a fixed position, and we are interested in finding all points in the plane that the other end can reach. We first consider an arm with only one link, and then we go on to discuss robot arms with joints. Finally, we examine carpenters' rulers, chains of rigid rods with no fixed joints.

$\mathbf{2}$ Jointless Robot Arms

Suppose that a robot arm has no joints. We can consider this arm to be a rigid rod with a fixed end J_0 , which is called the *shoulder*. The other end, J_1 , moves freely only in a plane. Intuitively, we think of the end J_1 having an attached pen to put a mark or a tool to do some work. The robot arm's length is L, and the counterclockwise angle at J_0 from the horizontal line through J_0 to the arm is angle A.

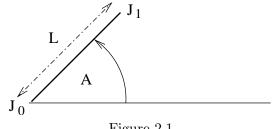


Figure 2.1

Exercises

- 2.1 Estimate the size of angle A in Figure 2.1.
- 2.2 Sketch a jointless arm with length L of 2 inches and angle A of 135 degrees. Label the angle A and points J_0 and J_1 .
- 2.3 Now suppose that the 2-inch robot arm has its shoulder placed at the origin of a coordinate system in the plane and that the arm can freely rotate about this fixed point. Which of the following points can the robot arm reach, i.e., which points can the end J_1 reach? If the point can be reached, what is the angle A?

a. (2,0)

b. (0, 2)c. (-1.5, 0)d. $(\sqrt{2}, -\sqrt{2})$

- 2.4 A one-link arm of length 2 has its shoulder J_0 placed at the origin of its plane. Find the location of its other end J_1 given each of the following angles A.
 - a. $A = 90^{\circ}$
 - b. $A = 270^{\circ}$
 - a. $A=135^\circ$
- 2.5 Sketch and describe the set of points in the plane that the 2-inch arm can reach.

Exercise 2.3 above gives examples of the *reachability problem* for a robot arm of one link: given the length L, the position of the shoulder J_0 , and a point P in the plane, can the arm reach the point P, and if so, what is the angle A? In Exercise 2.5, you found the arm's *reachability region*, the set of points reachable by the arm. The theorem below describes this reachability region for a given one-link arm.

Theorem 2.1 The reachability region of a one-link arm is the circle with radius the length L and with center the shoulder J_0 .

Now we assume that there are obstructions in the plane that may prevent free movement of the arm.

Exercises

2.6 Let R be a one-link arm of length 2 with the shoulder J_0 at the origin and with the other end J_1 initially at the point (2,0). Find and sketch the reachability region if poles or pegs perpendicular to the arm's plane are located at the indicated points and obstruct the arm's motion in the plane. In particular, assume that the arm cannot move through a pole located in its reachability region.

a.
$$(0, -2)$$

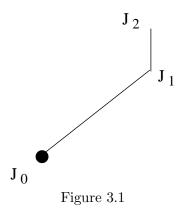
b. $(\sqrt{2}, \sqrt{2})$ and $(-2, 0)$
c. $(0, 2), (-2, 0), \text{ and } (0, -2)$
d. $(1, 1)$ and $(\sqrt{3}, -\sqrt{3})$

- 2.7 What effect does the addition of obstructing poles have on the reachability region? What is the shape of the reachability region when one or more poles obstruct the motion of the arm?
- 2.8 The reachability region of a one-link arm of length 3 is an open semicircle with endpoints at the points (1,3) and (1,-3). Where is the arm's shoulder located? Find an initial position and a smallest set of obstructing poles within the reachability region of a freely moving arm.

In the next two sections we go on to discuss the reachability region in the plane of robot arms with more than one link. We keep in mind that, with one end of a link fixed, the other end of the link moves to any point in a specific circle if the motion is unobstructed.

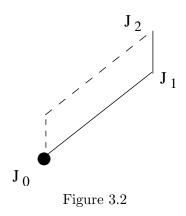
3 Robot Arms with Two Links

Now we consider robot arms of two rigid links. An end of one link is attached to an end of the other link at the joint J_1 as shown in Figure 3.1. The shoulder J_0 of a robot arm is fixed, and otherwise the entire arm can move freely in a plane. The links are allowed to pass over each other.



Exercises

3.1 Suppose that R is a 2-link robot arm, and that R' is another 2-link robot arm with the same shoulder but with the links interchanged. Explain how the parallelogram of Figure 3.2 shows that a point P in the plane is reachable by arm R if and only if it is reachable by arm R'.



You have just proved the following theorem.

Theorem 3.1 Two-link robot arms with the same shoulder and same link lengths (in either order) have the same reachability region.

The lengths of the links of a two-link arm are called L_1 and L_2 so that L_1 is the length of the link with joints J_0 and J_1 , and L_2 is the length of the link with joints J_1 and J_2 . The angles involved are the counterclockwise angle A_1 at J_0 from the horizontal line through J_0 to the first link, and the counterclockwise angle A_2 at J_1 from the first link to the second link. These lengths and angles are shown in Figure 3.3.

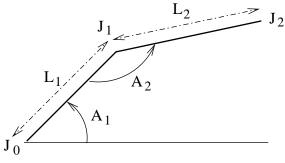


Figure 3.3

The reachability problem for 2-link robot arms can be stated as follows: given the lengths L_1 and L_2 , the shoulder J_0 , and a point $P(x_0, y_0)$ in the plane, can the robot arm reach the point P, and if so, which counterclockwise angles A_1 and A_2 allow P to be reached?

Exercises

3.2 Suppose that a 2-link arm R with link lengths $L_1 = 2$ and $L_2 = 1$ has should r at the origin.

a. Solve the reachability problem given the arm R and each of the following points. Plot on one graph and label those points that are reachable.

- i. (3,0)
- ii. (1,0)
- iii. (0, 1/2)
- iv. (0, 4)
- v. $(\sqrt{2}, \sqrt{2})$

b. Plot and label at least five additional points in the reachability region on the graph of part a. For each point, give the two angles A_1 and A_2 .

c. Suppose that not only is the shoulder fixed at the origin but that also the joint J_1 is fixed at the point with x-coordinate 1. Then what is the reachability region? Sketch the arm and the reachability region.

d. On the same graph sketch the different reachability regions when the joint J_1 is fixed at each of five different points.

e. On a new graph sketch the reachability region of the arm R when J_1 is free to move and only the shoulder J_0 is fixed.

- 3.3 Suppose that a 2-link arm R with link lengths $L_1 = 1$ and $L_2 = 2$ has shoulder at the origin. Sketch and describe R's reachability region. Hint: Review Theorem 3.1.
- 3.4 Suppose that a 2-link arm R with link lengths $L_1 = 2$ and $L_2 = 3$ has shoulder at the origin. Find the point reached with each pair of given angles. Sketch.
 - a. $A_1 = 90^{\circ}$ and $A_2 = 90^{\circ}$
 - b. $A_1 = 180^{\circ}$ and $A_2 = 90^{\circ}$
 - c. $A_1 = 90^{\circ}$ and $A_2 = 180^{\circ}$
 - d. $A_1 = 90^{\circ}$ and $A_2 = 0^{\circ}$
 - e. $A_1 = 45^{\circ}$ and $A_2 = 180^{\circ}$

- 3.5 Is it ever possible for a 2-link arm R to reach a point in more than one way, i.e., with different angles A_1 and A_2 ? Explain and give specific examples.
- 3.6 Describe all 2-link robot arms with the reachability region shown in Figure 3.4. (The description of an arm consists of the position of the shoulder and the lengths of the links listed in order.) The inner circle has radius 1 and center at the origin.

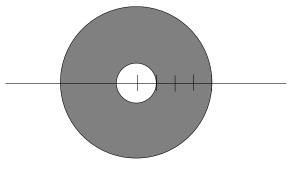


Figure 3.4

3.7 Suppose that you are given a circle C of radius 1 and a circle C' of radius 3.

a. How many intersection points of these two circles could occur when the circles are placed at various positions in the plane?

b. Sketch the two circles in various relative positions in the plane to illustrate all the possible cases (for 0, 1, 2, or possibly more intersection points).

c. Let A be the region in the plane bounded by the two circles with centers at the center of C' and with radii 2 and 4, respectively. (The region A is an *open annulus* with inner radius 2 and outer radius 4.)

- i. In which of your illustrations in part b. does the center of the circle C lie on the circle with radius 2? Explain.
- ii. In which of your illustrations in part b. does the center of the circle C lie on the circle with radius 4? Explain.
- iii. In which of your illustrations in part b. does the center of the circle C lie within the annulus A? Explain.

The examples that you have explored in the exercises illustrate the reachability region of a 2-link robot arm. As we see in Figure 3.4, this region is a *closed annulus*, two concentric circles and the region between these circles. The common center is the position of the arm's shoulder. The smaller radius (*inner radius ri*), is the absolute value of the difference $L_1 - L_2$, and the larger radius (*outer radius ro*) is the sum of these lengths:

$$ri = |L_1 - L_2|$$
, and $ro = L_1 + L_2$.

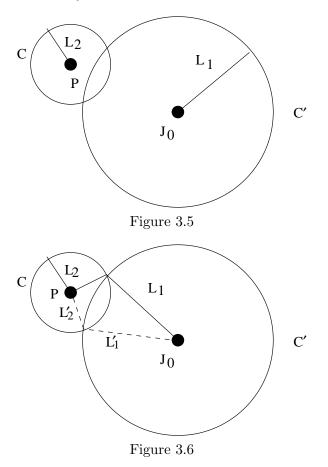
We will consider a disk to be a degenerate annulus with ri = 0 so that the case where $L_1 = L_2$ does not need to be treated separately.

The proof of Theorem 3.2 justifies these statements.

Theorem 3.2 The reachability region of a 2-link robot arm is a closed annulus centered at the shoulder. The inner radius $ri = |L_1 - L_2|$, and the outer radius $ro = L_1 + L_2$.

Proof We can assume that $L_1 \ge L_2$ without loss of generality by Theorem 3.1. In this case we want to show that the inner radius $ri = L_1 - L_2$.

Let P be a point in the plane. Let C be the circle with radius L_2 and center P, and let C' be the circle with radius L_1 and center J_0 . See Figure 3.5. Because the arm's first link has length L_1 , the joint J_1 must lie on the circle C'. Since the arm's second link has length L_2 , the arm reaches the point P only when J_1 lies on the circle C. Thus, the point P is reached if and only if J_1 lies on both circles, i.e., if and only if the two circles intersect (at a point where J_1 can be placed, as shown in Figure 3.6). The two circles intersect if and only if P lies in the required closed annulus. Therefore, P is reachable if and only if P lies within this annulus. \diamond



When a 2-link arm moves without obstructions in the plane and without constraints on the angles, all points of the outer circle of the annular reachability region are reached by extending the arm fully, i.e., with angle A_2 equal to 180°. Similarly, all points of the inner circle are reached by folding the second link back over the first link, i.e., with zero angle A_2 .

In the next exercises we will impose conditions that may reduce the reachability region.

Exercises

3.8 A 2-link robot arm has should r at the origin. Its link lengths are $L_1 = 5$ and $L_2 = 2$.

a. Describe the reachability region if there are no obstructions to movement in the plane.

- b. Describe the reachability regions when obstructing poles are placed at the following points. Answer the question for different initial positions of the arm.
 - i. (0, 2)

ii. (0,4)
iii. (0,8)
iv. (0,4) and (0,7)
v. (0,4) and (-4,0)

c. Describe the reachability regions when the following restrictions are placed on the arm's joint angles.

- i. $0 \le A_1 \le 180^\circ$
- ii. $90^{\circ} \le A_2 \le 180^{\circ}$

Problems

- 3.1 Sketch and describe the reachability region of a 2-link robot arm when one, two, or more obstructing poles are placed at various points in the plane.
- 3.2 Sketch and describe the reachability region of a 2-link arm when one or both of its joint angles are restricted to intervals with endpoints a and b, where $0 \le a < b < 360$ degrees.
- 3.3 A 2-link arm has reachability region shown in Figure 3.7. The inner circle has radius 1 and center at the origin. Suppose that only part of this annulus (as described below) is wanted for the reachability region. With this robot arm, describe a minimal set of obstructing poles that yields each reachability region listed below (whenever possible). Also state restrictions on the joint angles that yield these regions (whenever possible). Explain and justify your answers.

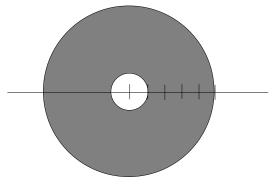


Figure 3.7

a. the upper half of the annulus, and the lower halves of the two disks with radii 2 and centers $(\pm 3,0)$

- b. the part of the annulus of at most distance 3 from the origin
- c. the part of the annulus of at least distance $\sqrt{13}$ from the origin
- d. the part of the annulus in the first and third quadrants
- e. some other regions of different types

4 Multi-link Robot Arms

Now that we have investigated the properties of robot arms with either one link or two links, we move on to consider arms with any number of links. We assume that each arm has n links, where $n \ge 1$, and that the shoulder J_0 is fixed at the origin. Except for the shoulder, we assume that the arm moves freely in the plane, and the links may pass over each other. Later we will restrict the motion in various ways. Our main concern is the reachability region.

We will use the following notation for n-link robot arms:

- 1. The ends of the links (the joints): J_0, J_1, \ldots, J_n
- 2. The counterclockwise angles: A_1 from the horizontal to the first link, and A_i from the $(i-1)^{\text{st}}$ link to the i^{th} link for i = 2, 3, ..., n
- 3. The length of the i^{th} link: L_i

A 4-link arm is shown in Figure 4.1.

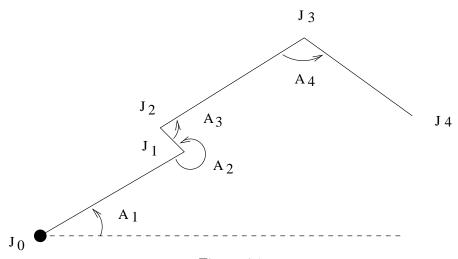


Figure 4.1

Exercises

- 4.1 Suppose that the link lengths of a 3-link arm are 1, 2, and 3.
 - a. In how many different ways can an arm be constructed with these links?
 - b. Consider the arms with link lengths shown in the table below.

Arm	L_1	L_2	L_3
R_1	1	2	3
R_2	1	3	2
R_3	3	2	1

Sketch diagrams to show that a point P in the plane is either reachable by all three arms or by none of these three arms. Hint: Review Figure 3.2 and Theorem 3.1.

4.2 Now suppose that the link lengths of a 4-link arm are 1, 2, 4, and 5. Suppose that R is an arm in which the link lengths occur in ascending order, and suppose that R' is an arm for which these lengths occur in descending order. Let P be a point reachable by R. Construct

a sequence of arms with these lengths that all reach P. The first arm in the sequence is R, and the last arm is R'. In addition, the next arm is obtained at each step by interchanging only two adjacent link lengths. For example, the second arm could have link lengths 1, 2, 5, 4 in that order by interchanging only the last two links. Explain why P is reachable by each arm in the sequence and sketch supporting diagrams.

In the preceding exercises, different arrangements of given links form robot arms with the same reachability regions. We will show rather remarkably that the link lengths rather than the order in which the links are assembled determine the reachability region of any *n*-link arm. Later we will find it useful to consider those robot arms that have the longest link first.

Theorem 4.1 Any two n-link robot arms with the same set of link lengths have identical reachability regions. [OR, page 325]

Proof Recall that consideration of a parallelogram led to the conclusion that two 2-link arms with the same link lengths have the same reachability region (Exercise 3.1). We apply this idea to see that any two links of a robot arm can be interchanged without affecting the reachability region. Let R and R' be any two *n*-link arms with the same set of link lengths. Then there is a sequence of arms starting with R and ending with R' such that a new arm in the sequence is obtained from the previous arm by interchanging the order of exactly two adjacent link lengths. Thus R and R' have the same reachability region. \diamond

Exercises

4.3 A 3-link robot arm R has link lengths $L_1 = 5$, $L_2 = 2$, and $L_3 = 1$.

a. Describe and sketch the reachability region of the 2-link arm formed from the first two links of R.

b. Choose 10 points P within the reachability region (of the 2-link arm of part a.) and 5 points P on the boundary of this reachability region. For each of these 15 points P, sketch a circle of center P and radius 1. How are these circles related to the 3-link arm R?

c. Describe and sketch the reachability region of the arm R.

4.4 Answer the questions of Exercise 4.3 for a 3-link robot arm with link lengths $L_1 = 4$, $L_2 = 3$, and $L_3 = 3$.

4.5 Why do you obtain different results for the two 3-link robot arms of the preceding exercises?

Notice that the longest link is the first link in the arms investigated in the Exercises 4.3 and 4.4. The next theorem explicitly states the conditions that determine whether the reachability region is an annulus with ri > 0 or a disk (an annulus with ri = 0). The theorem relates the radii ri and ro to the link lengths.

Theorem 4.2 The reachability region of a robot arm with n links, where n > 1, is an annulus centered at the origin with the following properties:

- 1. the outer radius ro equals the sum of the link lengths: $ro = \sum_{i=1}^{n} L_i$, and
- 2. the inner radius ri equals the largest link length L_M less the sum of the other link lengths if this difference is not negative, and otherwise ri equals zero:

$$ri = \max\{0, L_M - \sum_{i \neq M} L_i\}.$$
 [OR, page 326; HJW85, page 318]

Proof (by induction on n) The theorem holds for any 2-link arm by Theorem 3.2. Let n > 1, and assume that the theorem holds for any n-link arm. Let R be an (n+1)-link arm with link lengths $L_1, L_2, \ldots, L_n, L_{n+1}$. Without loss of generality, by Theorem 4.1, we can assume that the link lengths occur in descending order. Then the longest link is the first link. Let R' be the *n*-link arm constructed by deleting the last (and smallest) link from the arm R. Then, by the inductive hypothesis, the reachability region of R' is an annulus centered at the origin such that:

1. the outer radius $ro = \sum_{i=1}^{n} L_i$, and

2. the inner radius $ri = \max\{0, L_1 - \sum_{i=2}^n L_i\}.$

Let P be a point in the plane, and denote P's distance from the origin by |P|. Then P is not reachable by the arm R if $|P| > \sum_{i=1}^{n+1} L_i$ since R can reach only the distance L_{n+1} from the reachable points of R' of greatest distance from the origin. Similarly, P is not reachable by the arm R if $|P| < L_1 - \sum_{i=2}^{n+1} L_i$ since R can reach only the distance L_{n+1} from the reachable points of R' closest to the origin. For P at any other location in the plane, the circle with center at P and with radius L_{n+1} has at least one intersection point with the reachability region of R'. Therefore, the reachability region of R is the required annulus. \Diamond

Corollary 4.3 The following three conditions on an n-link arm R are equivalent:

- 1. R's reachability region has inner radius ri = 0,
- 2. $L_M \leq \sum_{i \neq M} L_i$, where L_M is R's largest link length, and 3. $L_M \leq L/2$, where $L = \sum_{i=1}^n L_i$.

Proof The equivalence of the first two conditions follows immediately from the expression of ri as a maximum. To show that the second and third condition are equivalent, add L_M to both sides of the inequality of the second condition, and then divide by 2. \Diamond

Once we know that a point is reachable by a robot arm, we would like to consider different configurations of the arm that allow the arm to reach that point. In particular, we know that any point of the outer bounding circle can be reached in only one way, and all the joint angles except the one at the shoulder are 180 degrees in this solution. On the other hand, if the link of maximum length is the first link and $r_i > 0$, a point of the inner bounding circle is reached with the joint angle J_1 equal to 0 degrees and the other joint angles, except the shoulder angle, equal to 180 degrees. We are especially interested in 180 degree joint angles because the two links meeting at these joints can be considered to be only one link rather than two links.

Exercises

4.6 Consider a 7-link robot arm R with link lengths 3, 6, 5, 2, 2, 4, and 2 in that order.

a. Sketch the reachability region of the arm R.

b. Compute the sum L of R's link lengths. How is this sum related to the reachability region?

c. We want to find a particular link called the *median link* (of length L_m). Begin adding the link lengths starting at the shoulder (3 + 6 + ...), and stop adding when this sum is greater than L/2, where L is the total length found in part b. The link whose length puts the cumulative sum greater than L/2 is the median link. What is its length?

d. Sketch a horizontal line segment of length 6 inches. Consider this line to represent the arm fully extended, i.e., with 180 degree joint angles. What is the length on the line that represents one unit in the measurement of the robot arm? Sketch a vertical line segment at the midpoint of the 6-inch line segment. How is this vertical line related to the median link? Explain.

e. Let R' be the 3-link robot arm obtained from R by fixing R's joint angles at 180 degrees with the exception of angles A_1 , A_{m-1} , and A_m . Then only three joints can be varied: the shoulder joint J_0 and the two joints at the ends of the median link.

- i. What are the three link lengths of the arm R'?
- ii. Sketch the reachability region of R'. How is this region related to the reachability region of the arm R?
- 4.7 Let R be a 6-link robot arm with link lengths 3, 2, 2, 1, 10, and 1 in that order.
 - a. Sketch the reachability region of the arm R.
 - b. Compute the sum L of R's link lengths. How is this sum related to the reachability region?
 - c. Find the length L_m of the median link.
 - d. How is L_m related to L_M ?

e. Let R' be the 3-link robot arm obtained from R by fixing R's joint angles at 180 degrees with the exception of angles A_1 , A_{m-1} , and A_m . Then only three joints can be varied: the shoulder joint J_0 and the two joints at the ends of the median link.

- i. What are the three link lengths of the arm R'?
- ii. Sketch the reachability region of R'. How is this region related to the reachability region of the arm R?

The two multi-link arms of the preceding exercises illustrate the two cases: zero and nonzero inner radius of the reachability region. In both examples, you were able to find a 3-link robot arm with the same reachability region as that of the given arm. In fact, we will show (in the next theorem) that every robot arm has the same reachability region as an arm with only 2 or 3 links. First we consider some useful relations involving the link lengths L_m and L_M .

Lemma 4.4 Let L_m be the median link length and L_M the maximum link length of a robot arm. If ri > 0, then M = m.

Proof Suppose that ri > 0. Then, by Corollary 4.3, $L_M > L/2$. Thus the longest link cannot be any link other than the median link, i.e., M = m.

Theorem 4.5 Suppose that n > 1 and that R is an n-link robot arm with link lengths L_1, L_2, \ldots, L_n .

1. If the median link is not the first link or last link, then R has the same reachability region as a 3-link arm R' with link lengths $\sum_{i=1}^{m-1} L_i$, L_m , and $\sum_{i=m+1}^n L_i$.

2. If the median link is either the first link or the last link, then R has the same reachability region as a 2-link arm R' with link lengths L_m and $\sum_{i \neq m} L_i$. [OR, page 329]

Proof The reachability region of each robot arm mentioned is an annulus centered at the origin with outer radius $ro = \sum_{i=1}^{n} L_i$. Thus it remains to check only the inner radii. Let ri be the inner radius of the reachability region of the *n*-link arm *R*. We consider the two possible cases: positive and zero inner radius ri.

Suppose that ri > 0. Then M = m by Lemma 4.4. So the robot arm constructed from R by fixing all but the required two or three joints to 180 degrees, has the maximum link length L_M and thus the same inner radius,

$$L_M - \sum_{i \neq M} L_i,$$

of its reachability region.

Now suppose that ri = 0. Then $L_M \leq L/2$ by Corollary 4.3. Also, by definition of the median link, $\sum_{i=1}^{m-1} L_i < L/2$ and $\sum_{i=m+1}^{n} L_i < L/2$. Therefore, whether or not the longest link length of R' is L_M , the longest length of R' is less than or equal to L/2. So, by Corollary 4.3 applied to R', the inner radius for R' is zero.

Thus, in both cases, the reachability regions of the robot arms R and R' are identical.

We will find that the arms with 2 or 3 links help us to determine reachability regions when the other arms are unable to move freely.

Exercises

- 4.8 A 3-link robot arm R has link lengths $L_1 = 3$, $L_2 = 7$, and $L_3 = 2$. Sketch and describe its reachability region when obstructing poles occur at the following points. There may be several regions determined by different initial positions of the arm.
 - a. (1,0)
 - b. (3,0)
 - c. (5,0)
 - d. (1,0) and (0,5)
 - e. (1,0), (0,5), and (-3,0)
- 4.9 A 5-link robot arm has link lengths 2, 1, 6, 1, and 1 in that order. Sketch and describe its reachability region when obstructing poles occur at the points given in the preceding problem.
- 4.10 A 3-link robot arm has link lengths $L_1 = 3$, $L_2 = 7$, and $L_3 = 5$. Sketch and describe its reachability region when obstructing poles occur at the following points.
 - a. (1,0)
 - b. (4,0)
 - c. (1,0) and (0,4)

Problems

4.1 Let R be a 3-link robot arm with link lengths L_1 , L_2 , and L_3 and with reachability region the closed annulus A.

a. Sketch and describe the annulus A. Indicate L_1 , L_2 , and L_3 . On this sketch indicate the region reached when the joint J_1 is in a fixed position. Hint: There are several cases.

b. In how many different configurations can the arm R reach a point P on the boundary of A? Explain.

c. In how many different configurations can the arm R reach a point P in the interior of A? Describe the joint angles A_1 that make it possible for the arm R to reach P.

4.2 Sketch and describe the reachability region of a 3-link robot arm when one or two obstructing poles are placed at various positions in the plane.

4.3 Sketch or describe the reachability region of a 3-link robot arm when its joint angles are restricted to certain intervals.

We return to the reachability problem, and now we consider robot arms with any number of links. The general problem can be stated as follows: given the link lengths of a robot arm, the shoulder J_0 , and a point $P(x_0, y_0)$ in the plane, can the robot arm reach the point P, and if so, which joint angles allow P to be reached? Since we know that the reachability region of a robot arm is a closed annulus centered at the shoulder (by Theorem 4.2), we can readily determine whether or not the point P is reachable by computing its distance from the shoulder. We also know the unique angles when the point P lies on the boundary of the annulus. In general, the number of sets of joint angles that allow an arm to reach a point P in the interior of the annulus is larger for a larger number of links, i.e., there are more configurations possible. Some of these angles can be found by applying Theorem 4.6 and its proof.

Problems

- 4.4 A 3-link robot arm R has link lengths 10, 4, and 2 in that order. Its shoulder lies at the origin. Solve the reachability problem for the following points. Certain angles may be found by measuring them with a protractor in your carefully drawn diagram or by using trigonometry. You may use diagrams to indicate angles when P lies in the interior of the reachability region. Hint: Review Figures 3.5 and 3.6 to help you find the configurations when P lies in the interior of the reachability region.
 - a. (1,0)
 - b. (6,0)
 - c. (8,0)
 - d. (0, 16)
 - e. (0, 20)
 - f. $(5\sqrt{2}, 6 5\sqrt{2})$
- 4.5 How would your answers to the questions of Problem 4.4 change for an arm with link lengths 10, 2, 2, and 2 in that order?

When we considered robot arms of 2 links, we saw that each point in the interior of the reachability region could be reached in two ways, with two different sets of joint angles. These problems show us that there are many ways for a robot arm of more than 2 links to reach a point in the interior of its reachability region.

5 Carpenters' Rulers

A carpenters' ruler consists of rigid links joined end to end to form a chain. The links may cross over each other as they rotate about their endpoints, which are called the joints. These rulers are used to measure lengths, such as the dimensions of a room. Although a real carpenters' ruler has links all of the same length, we consider rulers where the links may differ in length.

We will adopt the notation used earlier for robot arms. In fact, the main difference between a robot arm and a carpenters' ruler is that, unlike the robot arm, a ruler has no fixed end such as the shoulder of a robot arm.

Let L_1, L_2, \ldots, L_n be the link lengths, and let $J_0, J_1, J_2, \ldots, J_n$ be the joints. As for robot arms, J_0 and J_n are the ends of the device. A carpenters' ruler with four links is shown in Figure 5.1.

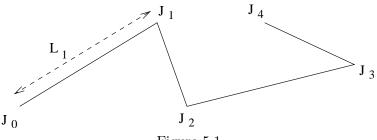
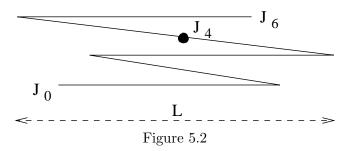


Figure 5.1

A ruler's greatest length is achieved when all the joint angles equal 180°. We will investigate the ruler when folded, that is when each joint angle is either 0° or 180°. A folded 6-link ruler is indicated in Figure 5.2. The angle at the joint J_4 is 180°, and the other joint angles are 0°. The folded length of the ruler is approximately L, as shown in Figure 5.2.



Exercises

- 5.1 A carpenters' ruler is to be assembled with links of lengths 6, 7, and 8 inches.
 - a. What is its maximum length? What joint angles yield this maximum length?
 - b. How many different rulers can be made by joining the links in different orders?

c. Fold each ruler (of part b.) so that its folded length is as small as possible. Sketch the folded rulers and indicate the smallest folded length on the sketch.

- d. Are the minimal folded lengths the same for the different rulers (of part b.)?
- 5.2 A carpenters' ruler R has link lengths $L_1 = 2$, $L_2 = 3$, $L_3 = 5$, and $L_4 = 1$.
 - a. Is it possible to fold the ruler R with folded length L = 4? Explain.

b. What is the smallest folding length possible? Sketch all the ways that R can be folded with the smallest folding length.

The exercises above have shown two properties of carpenters' rulers:

- 1. Rulers with the same link lengths but with links assembled in different order may have different shortest folding length.
- 2. The shortest folding length of a ruler may be achieved in more than one way.

We are mainly interested in solving the *minimum length folding problem*: given a carpenters' ruler, find its minimum folding length and state the joint angles that achieve this length.

The next exercises involve carpenters' rulers with more than three links.

Exercises

- 5.3 A carpenters' ruler R has link lengths $L_1 = 3$, $L_2 = 4$, $L_3 = 7$, $L_4 = 4$, and $L_5 = 2$.
 - a. What is the longest length of a link? We will call this maximum length L_M .
 - b. Sketch the ruler R folded using the following method:
 - i. Sketch a horizontal line segment S of length twice L_M . Assume the units are inches.
 - ii. Place R's first link on the segment S as far left as possible, so J_0 is placed on the left endpoint of S.
 - iii. Place the other links in order according to the following directions: place the joint J_i to the right of J_{i-1} if the i^{th} link would still be within the segment S; otherwise place J_i to the left of J_{i-1} .

What is the folding length L of the ruler folded in this manner? Is $L < 2L_M$? Is $L = 2L_M$?

5.4 Answer the questions of Exercise 5.3 for a carpenters' ruler with link lengths $L_1 = 4$, $L_2 = 4$, $L_3 = 7$, $L_4 = 3$, $L_5 = 2$. (Note that the rulers of Exercises 5.3 and 5.4 have the same link lengths, but these lengths occur in different orders.)

The folding method described in Exercise 5.3 works for any ruler, and it gives us an upper bound on the minimal folding length that depends only on the length of the longest link.

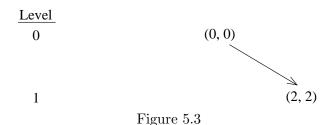
Theorem 5.1 If a carpenters' ruler R has longest link length L_M , then the ruler can be folded with folding length less than twice L_M . [HJW85, page 316]

Proof (by induction on the number of links) Suppose that the ruler R has 1 link. Then, since $L_1 = L_M < 2L_M$, the ruler is "folded" with folding length $L < 2L_M$.

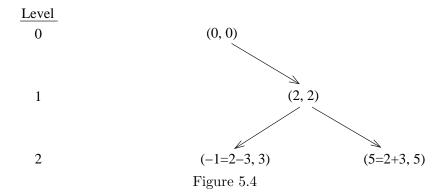
Now let $n \ge 1$, and suppose that every ruler of n links can be folded as required. Let R be a ruler of n + 1 links. Then the ruler R' obtained by removing the last link from R can be folded with folding length $< 2L'_M$, where L'_M is the length of the longest link of R'. Then R' is folded with folding length $< 2L_M$. Use this folding for the ruler R for all but the last joint angle, and choose the remaining joint angle (at J_n) to be 180° if the distance between the end J_0 and the joint $J_n \le L_M$ and to be 0° otherwise. Then R is folded with folding length $< 2L_M$.

This theorem helps us to find a ruler's minimum folding length because we know that we do not have to consider any folding length greater than or equal to $2L_M$. This means that we have to consider only some of the possible ways of folding the ruler. The example below illustrates how these possible ways to fold can be organized in a tree structure.

Example 5.1 Suppose that a carpenters' ruler R has link lengths $L_1 = 2$, $L_2 = 3$, $L_3 = 3$, and $L_4 = 2$. We know that the minimal folding length is less than $2L_M = 2 \times 3 = 6$. Thus, as we consider the joints in order, we can ignore any placement of a joint that guarantees a folding length greater than or equal to 6. We start building a tree of possible ways to fold the ruler by considering joint J_0 placed at the number 0 on the real number line. We write (0,0) at the root of the tree; the first 0 means that J_0 is placed at 0, and the second 0 means that the folding length so far is 0. Next we place the joint J_1 at 2 on the number line. Then, since J_1 lies to the right of J_0 , we write a right child (2, 2) of the root to construct the tree of Figure 5.3.

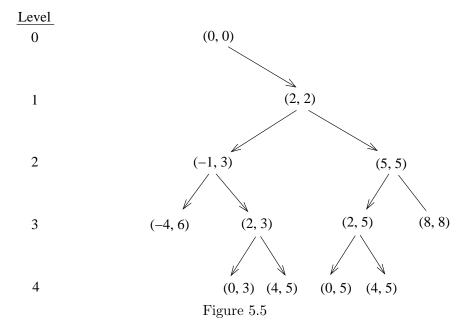


We continue to construct the tree with joint J_2 , which may be placed either 3 units to the left of J_1 or 3 units to the right of J_1 . Figure 5.4 shows the tree with level 2 added.



The new positions are obtained by subtracting the link length 3 from the position of the joint J_1 for the left child and by adding the link length 3 to the position of the joint J_1 for the right child. We compute the folding length so far by looking at all the joint positions along the path from the root to the current node, and then subtracting the smallest number from the largest. For example, when constructing the left child at level 2, we consider the positions 0, 2, and -1, and we find the folding length so far to be 2 - (-1) = 3.

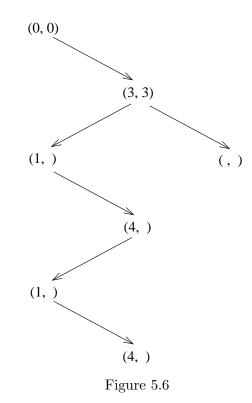
The complete tree is shown in Figure 5.5. We write no children when we would overstep or equal the upper bound of 6 on the minimum folding length of the ruler. At the next level, we get folding lengths 5 and 3 for the two possible angles at joint J_1 . Then at the third level, we have to consider the four possibilities for the third link, which has length 1.



The tree in Figure 5.5 shows that there are 4 ways to fold the ruler to obtain folding length < 6 and that the minimal folding length is 3. Notice that this minimal folding length is obtained in only one way, when every joint angle is 180° . Other rulers can be folded in several different ways to obtain the minimum folding length.

Exercises

- 5.5 Sketch the tree diagram of Example 5.1 when the joint J_1 is placed at the point -2 instead of at the point 2. Why do you obtain the same result?
- 5.6 Suppose that a 5-link ruler R has the same first four link lengths as the ruler of Example 5.1 and link length $L_5 = 3$. Add the fifth level to the tree diagram of Figure 5.5. What is the minimal folding length of the ruler R?
- 5.7 Part of the tree diagram to determine minimal length of a carpenters' ruler R is shown in Figure 5.6. Some information is given at every level of this tree.
 - a. How many links does the ruler R have?
 - b. What are R's link lengths?
 - c. Complete the tree.
 - d. What is the minimal folding length of R?
 - e. List the joint angles that achieve this minimal folding length.



Now we know that any carpenters' ruler can be folded with folding length $\langle 2L_M$. The next question to ask is whether or not we can find a better (a lower) upper bound on the minimal folding length. The next theorem states that $2L_M$ is a *tight bound*, i.e., the best there is. The next exercise illustrates the type of ruler defined in the proof of the theorem.

Exercises

- 5.8 A 7-link carpenters' ruler R has link lengths $L_1 = L_3 = L_5 = L_7 = 1$ and $L_2 = L_4 = L_6 = 0.99$ so that all the links with odd subscripts have the same length, and all the links with even subscripts have the same somewhat shorter length.
 - a. Use a tree diagram to determine the minimal folding length of the ruler R.
 - b. What are the joint angles when the minimal folding length is achieved?

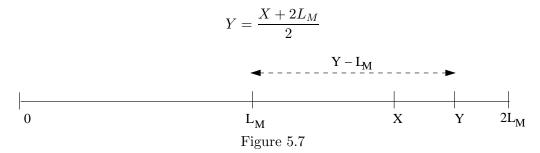
Theorem 5.2 The upper bound $2L_M$ on the minimal folding length of a carpenters' ruler is tight, *i.e.*, there is no smaller upper bound. [HJW85, page 317]

Proof Let L_M be a positive number. We want to consider the set of carpenters' rulers with maximum link length equal to L_M . We ask ourselves if all these rulers have minimal folding length less than or equal to some number X, where $X < 2L_M$.

Suppose that the number X is a candidate for a smaller upper bound so that

$$L_M \leq X < 2L_M.$$

Let Y be the average of X and $2L_M$:

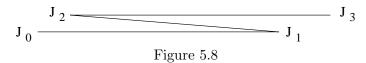


We will construct a ruler that has maximum link length L_M and minimum folding length Y. Let k be the smallest integer that is $\geq \frac{L_M}{2L_M-Y}$, i.e.,

$$k = \left\lceil \frac{L_M}{2L_M - Y} \right\rceil$$

Let n = 2k - 1. Consider an *n*-link carpenters' ruler *R* with link lengths: $L_1 = L_3 = \ldots = L_n = L_M$ and $L_2 = L_4 = \ldots = L_{n-1} = Y - L_M$.

The minimal folding length L is achieved when every joint angle is 0°. The first link has length L_M . If we go through the links in order after this first link, we can think of a link with an even subscript along with the next link. Figure 5.8 illustrates the first link as well as the pair composed of the second and third links.



We see that the pair of links increases the folded length so far by the difference of the link lengths:

$$L_M - (Y - L_M) = 2L_M - Y.$$

Since the first link has length L_M and since there are k-1 pairs of other links, the minimal folding length is:

$$L_M + (k-1)(2L_M - Y) = L_M + k(2L_M - Y) - (2L_M - Y)$$

= $Y - L_M + \lceil \frac{L_M}{2L_M - Y} \rceil (2L_M - Y)$
 $\geq Y - L_M + L_M = Y > X.$

The carpenters' ruler that we have described has minimal folding length > X. Thus X is not an upper bound on the set of minimal folding lengths. Therefore the upper bound $2L_M$ is tight. \diamond

Problems

- 5.1 Suppose we consider only those rulers whose link lengths are integers. Is the upper bound $2L_M$ on the minimal folding length tight for these rulers? Justify your answer.
- 5.2 Describe the reachability region of a robot arm that is folded (in all possible ways), i.e., all the joint angles except the shoulder angle are constrained to be either 0° or 180° .
- 5.3 Suppose that a ruler R has integer link lengths 2L, L, L_1 , L_2 ,..., L_n , L, and 2L in that order, where L is the sum of the integers L_1 , L_2 ,..., L_n . Further assume that the ruler R can be folded with folding length 2L. Show that the integers L_1 , L_2 ,..., L_n can be placed in two sets so that the sum of the integers in one set equals the sum of integers in the other set. [HJW85, page 316]

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